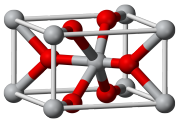
XMC Optics



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SC 29585
Velocitybts@yahoo.com

Please Include one copy of this form per frame with your package and digital copy(s) to the e-mail provided. You will be invoiced upon receipt of your package. Frames must be naked (no rubber parts, no lenses)or a $10 surcharge will be invoiced. If sending more than 2 frames, please send second form with them. Please allow 10-14 days for your item to be returned. All items ship USPS Priority Mail w/ tracking with added $10 shipping charge.

Color anodizing changes the transparent oxide layer of the titanium itself on a molecular level. The end result is varying light transmission between the titanium itself and the oxide layer that is colored. On factory frame finishes, this results in varying strengths of colors depending on the angle of viewing or lighting- you may see more or less color due to the base layer showing through. The darker the anodized color is the more dominant it is for viewing. Lighter colors- such as gold or anything on X-Metal finishes- are extremely subtle. This oxide layer will not chip, scratch off and is permanent unless blasted, tumbled, sanded, etched etc. and this is the only way to remove it. The finish is susceptible to oils which only need to be wiped clean with isopropyl alcohol or distilled water. The anodizing process applied to your frame can be changed to a different color if desired. You will need to contact us for a price quote for doing this service. There are a few ways to go about changing it and what costs there are in doing that.

Etching $15.00 - Etching Titanium is a dangerous and expensive operation involving removal of the natural oxide layer on titanium by a chemical process. This will remove any "Heat Oxide" left by the factory and will show the natural finish of the titanium used. Factory etched frames show smooth finishes, while re-finished, blasted, tumbled, hand polished frames will show any blemishes or a rougher finish. When anodizing etched titanium, we are applying a NEW oxide layer in a color you choose. This layer on the newly etched matte grey finish will be thicker with color and the color is extremely dominant for viewing compared to a more subtle color on non-etched finishes.

Anodizing issues: blotches can occur due to "Heat Oxide" spots on titanium which occur from original factory processing. Oxide layers are invisible unless colored but when colored the "heat oxidized" spots can absorb color slightly differently although this can be avoided by etching to remove the oxide layer. When etching the titanium the frame will turn to a matte grey color and show any and all defects in the titanium and allows for an extremely thick layer of color oxide to be applied to the finish. Anodizing an etched frame results in optimal coloration that is nowhere near as transparent as the non-etched oxide layer (s.)

Please note that anodizing titanium is nothing like anodizing aluminum. No dyes or pigments are added when anodizing titanium; this process is accomplished by an electrical process that does not rub off and is as durable as any of the best OEM finishes. All colors are approximate, there is no pure color, they are a mixture of different hues as you move across the light spectrum.

Customer/Account Information

Contact Name _____ Forum Screen Name _____

Street Address _____ Line 2 _____

City _____ State _____ Zip _____

Country _____ Phone _____

Email Address _____ PayPal E-mail _____

Titanium Frame 1: Process includes Nose Tightening and New ear stem washers

Ti Frame Type _____ Factory Finish _____

Color Choice _____ Etching of Frame _____

Serial/Model # _____ Save Serial/Model _____

Anodized Color Choices as seen on The Oakley Forum thread 'X-Metal Discussion' or provided upon request.
1 -Bronze, 2 -Rustic Copper, 3 - Purple, 4 - Deep Purple, 5 -Gold, 6 -Cobalt Blue, 7 -Teal. 8 - Electric Green

Additional Notes: _____